



**3RD MILLENNIUM ENGINEERING**

CUSTOM GUNSMITHING



3RD MILLENNIUM ENGINEERING, LLC

*Worrying Sarah Brady since 1994*

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UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES

TOLERANCES  
 ANGLES ±0 30'0"  
 .XX DECIMALS ±0.01  
 .XXX DECIMALS ±0.005  
 PART SHALL BE FREE OF ALL BURRS

BROKEN EDGES ±0.005 MAX R  
 FILLETS ±0.005 MAX R  
 SURFACE ROUGHNESS 125  
 CONCENTRICITY ±0.003

**BARREL THREAD  
 SPECIFICATION  
 9/16-24 TPI FOR  
 CENTERFIRE RIFLES**

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