



**3RD MILLENNIUM ENGINEERING**

CUSTOM GUNSMITHING



3RD MILLENNIUM ENGINEERING, LLC

*Worrying Sarah Brady since 1994*

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UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES  
 ANGLES ± 0 30'0"  
 .XX DECIMALS ± 0.01  
 .XXX DECIMALS ± 0.005  
 PART SHALL BE FREE OF ALL BURRS

BROKEN EDGES ± 0.005 MAX R  
 FILLETS ± 0.005 MAX R  
 SURFACE ROUGHNESS 125  
 CONCENTRICITY ± 0.003

**BARREL THREAD SPECIFICATION**  
 9/16 - 24 TPI PITCH  
 WITH Ø14MM (Ø.551) OR GREATER BARREL

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