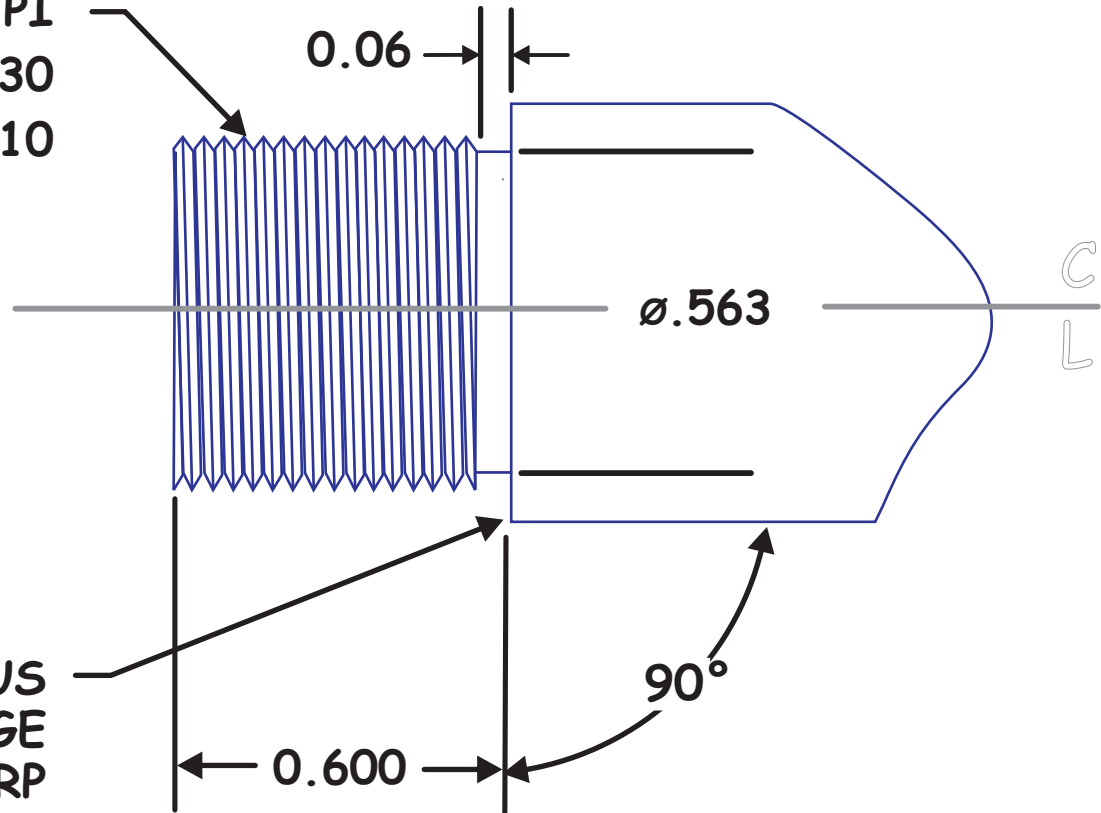


0.6250-24 TPI
 MAJORØ 0.6220 ±0.0030
 PITCHØ 0.5969 ±0.0010



DO NOT RADIUS
 THIS EDGE
 LEAVE SHARP



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UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES
 ANGLES ±0.30°
 .XX DECIMALS ±0.01
 .XXX DECIMALS ±0.005
 PART SHALL BE FREE OF ALL BURRS
 BROKEN EDGES ±0.005 MAX R
 FILLETS ±0.005 MAX R
 SURFACE ROUGHNESS 125
 CONCENTRICITY ±0.003

BARREL THREADING
 SPECIFICATIONS
 5/8" - 24 TPI
 CENTERFIRE RIFLE

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