



3RD MILLENNIUM ENGINEERING, LLC
 CUSTOM GUNSMITHING

 3RD MILLENNIUM ENGINEERING, LLC
Worrying Sarah Brady since 1994

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BARREL THREADING SPECIFICATIONS
 1/2 - 32 TPI RIMFIRE OR CENTERFIRE PISTOL EXCEPT BERETTA 92

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES
 ANGLES ± 0 30'0"
 .XX DECIMALS ± 0.01
 .XXX DECIMALS ± 0.005
 PART SHALL BE FREE OF ALL BURRS

BROKEN EDGES ± 0.005 MAX R
 FILLETS ± 0.005 MAX R
 SURFACE ROUGHNESS 125
 CONCENTRICITY ± 0.003

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