


**3RD MILLENNIUM ENGINEERING, LLC**  
 CUSTOM GUNSMITHING  
  
 3RD MILLENNIUM ENGINEERING, LLC  
*Worrying Sarah Brady since 1994*

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**BARREL THREADING SPECIFICATIONS**  
 1/2 - 32 TPI RIMFIRE OR CENTERFIRE PISTOL EXCEPT BERETTA 92

UNLESS OTHERWISE SPECIFIED  
 DIMENSIONS ARE IN INCHES  
 TOLERANCES  
 ANGLES ± 0 30'0"  
 .XX DECIMALS ± 0.01  
 .XXX DECIMALS ± 0.005  
 PART SHALL BE FREE OF ALL BURRS

BROKEN EDGES ± 0.005 MAX R  
 FILLETS ± 0.005 MAX R  
 SURFACE ROUGHNESS 125  
 CONCENTRICITY ± 0.003

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