



3RD MILLENNIUM ENGINEERING
 13425 W 56TH TERRACE
 SHAWNEE, KANSAS 66216
 (913) 484-4436 www.3me.us

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES
 ANGLES \pm 0 30'0"
 .XX DECIMALS \pm 0.01
 .XXX DECIMALS \pm 0.005
 PART SHALL BE FREE OF ALL BURRS
 BROKEN EDGES \pm 0.005 MAX R
 FILLETS \pm 0.005 MAX R
 SURFACE ROUGHNESS 125
 CONCENTRICITY \pm 0.003

**BARREL THREADING
 SPECIFICATIONS
 1" - 14 TPI .50 BMG**

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