



3RD MILLENNIUM ENGINEERING
 13425 W 56TH TERRACE
 SHAWNEE, KANSAS 66216
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UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES
 TOLERANCES
 ANGLES ± 0 30'0"
 .XX DECIMALS ± 0.01
 .XXX DECIMALS ± 0.005
 PART SHALL BE FREE OF ALL BURRS

BROKEN EDGES ± 0.005 MAX R
 FILLETS ± 0.005 MAX R
 SURFACE ROUGHNESS 125
 CONCENTRICITY ± 0.003

**BARREL THREADING
 SPECIFICATIONS
 1" - 14 TPI .50 BMG**

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